

B1
Cont'd
Cont
A2

layer, wherein the skin layer comprises a polyolefin or polyolefin blend and (C) a printable layer having an upper surface and lower surface, and comprising a blend of a polyolefin and a soft polar additive, wherein the upper surface of the printable layer is in contact with the lower surface of the core layer, and wherein the shrinkage of the film is at least about 30%.

Sub
G1

10. The film of claim 1 wherein the polyolefin of (C) is an ethylene or propylene homopolymer or a copolymer of ethylene and propylene.

Sub
A3
Sub
B2

11. A halogen-free, multilayered heat shrink film comprising (A) a core layer comprising a blend of (1) a copolymer of ethylene or propylene with an alpha olefin and (2) a homopolymer of an olefin, and having an upper and lower surface, (B) a skin layer on the upper surface of the core layer, wherein the skin layer comprises a polyolefin homopolymer of a blend of a polyolefin homopolymer and a copolymer of ethylene or propylene and an alpha olefin and (C) a printable layer having an upper surface and a lower surface wherein the upper surface of the printable layer is in contact with the lower surface of the core layer, wherein the printable layer comprises a blend of a polyolefin and a soft polar additive, and wherein the shrinkage of the film is at least about 35%.

Sub
E1
A4

14. The film of claim 11 wherein the polyolefin homopolymer of (B) is polypropylene or polybutene and the copolymer is a propylene butene copolymer.

Sub
B3

15. The film of claim 11 wherein the polyolefin of (C) is a polypropylene or polyethylene and the soft polar additive is ethylene vinyl acetate.

Please cancel claim 9 without prejudice.

Please refer to the attached Appendix for a marked-up version of the amended claims.